

{Abstract}

ABSTRACT OF THE DISCLOSURE

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~~The invention relates to a method for winding a~~ A paper, board or material web  
5 ~~on]is wound in~~ a winder of the two-drum type. ~~[In the method, the w]~~ Winding  
core (10) ends placed against each other are coupled to be on the same axis of  
rotation during winding by ~~[means of]~~ severing cuts (12U, 12N) which are formed  
in the ends (11A, 11B) of the winding cores (10) and which deviate from a  
perpendicular cutting line. ~~[The invention also relates to a winder for a paper,~~  
10 ~~board or material web for winding the web on a two-drum type winder, which~~  
~~winder winds slit component webs. In the winder, two winding cores (10)~~  
~~placed against each other in end-to-end relationship have been coupled to each~~  
~~other for the time of winding by means of severing cuts (12U, 12N) which have~~  
~~been made in the ends (11A, 11B) of the winding cores (10) and which deviate~~  
~~from a perpendicular cutting line. The invention also relates to a method for~~  
15 ~~manufacturing a winding core and to a winding core for a winder.]~~